

Port of Keelung Environmental Report

To become a "Green Port," the port of Keelung has acquired certification of teoport since 2015, and is applying for third recertification (2021.) This environmental report presents achievements and goals of Keelung Port in environment from 2019 to 2020.

TIPC Environmental Policy / 05

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TIPC

"Leverage innovation effectively to connect and communicate with global trade flows. Mature into a world-class port management group" is the vision of Taiwan International Ports Corporation(TIPC). TIPC manages and operates commercial ports in Taiwan and is engaged in maritime transport related services, free trade zones, and the development of relevant tourism and recreational projects.

While TIPC pursues business growth, we are well-aware of the importance of our social responsibility, which is to ensure both environmental and economic sustainability. With the goal to establish green and sustainable ports, we will proactively identify environmental risks that may be associated with our activities and manage the risks accordingly to minimize the environmental impacts.

We commit to:

- 1. Implement and follow through with the Green Port Policy to establish extraordinary world-class ports.
- 2. Comply with applicable environmental regulations to fulfill corporate environmental responsibility.
- 3. Execute pollution prevention, monitoring, and control mechanism to enhance environmental quality in and around port areas.
- 4. Reinforce environmental education to cultivate environmental awareness among employees.
- 5. Strengthen the communication with local communities, and pursue operating.

Hsien- Yi Lee Hsien-Yi Lee

Chairman of TIPC Date: 2020/03/26

Taiwan International Ports Corporation **Environmental Policy**

sustainable development for both the ports and the cities where we are

Shao-Liang Chen

President of TIPC Date: 2020/03/26

Environmental Objectives



Port of Keelung, Taiwan International Ports **Corporation Environmental Policy** (Including Keelung Port, Taipei Port, Suao Port)

In charge of port operation and developments, Port of Keelung, Taiwan International Ports Corporation (hereinafter referred to as Port of Keelung) recognizes its obligations towards protecting the environment as its corporate social responsibility. Aiming at being an eco-friendly and sustainable port with continuous advancement, we consider environmental protection as a part of port operation and work proactively to prevent the pollution of the environmental impacts.

In order to minimize the potential and actual environmental impacts from port operations, Port of Keelung has identified the scope of its environment protection. With autonomous management, periodic inspection and evaluation, we will keep continuously improving our environment performance.

We commit to:

- · Regularly evaluate port environmental impacts and any pollution generated from port operation.
- · Set environmental objectives to continuously lower environment impacts.
- · Comply with all relevant environmental regulations and aim at pollution prevention.
- · Provide environmental education to build environmental awareness in all staff to completely implement our environment policy.

The full understanding and mutual consent to this environmental policy have been reached by the relevant parties, including employees, suppliers and tenants of Port of Keelung. This policy is open to the public on our website.



Kao Chwankar

President of Port of Keelung, TIPC

2020,10,14 Date

No. 1, Chung-Cheng Road, Keelung 20202, Taiwan, R.O.C. Tel: +886-2-24206100 Website: http://kl.twport.com.tw



To implement the commitments of Keelu environmental objectives are set based on th

> Improve air quality Implement air quality monitoring

Avoid the occurrence of fugitive Plan vehicle routes and set water s fugitive dust

Reduce noise in the port area Optimization noise monitoring in the port control in the port area

Reduce waste in the port area Avoid unnecessary waste of resource resource recovery

Strengthen the management of Mandatory waste sorting for passenge disposal and control

Enhance land area development Strengthen the development of port citi resources to promote the deve

Reduce vehicle emissions in the Restrict high-polluting old diesel vehicle vehicle exhaust emissions.

Strengthen hazardous cargos ha Strengthen operational control an areas to reduce cargo spillage

Strengthen community relations ement information disclosu

Reduce ship emissions Promote speed reduction, use of low-sul

The President, Port of Keelung, TIPC is res and communication of the environmental of and corresponding action plans are reviewe



tal Objectives
Keelung
ung Port environmental policy, the following ne ten major environmental issues from the port.
n the port area and strengthen port vironmental friendly strategies
e dust in the port area praying equipment to effectively reduce
ort area and improve transportation noise
s, handle waste properly, and implement
vessel waste er ship and cargo ships as well as waste
t of ports and harbors ies and integrate with nearby recreational of regional tourism
e port area es from entering the port area and control
andling and storage nomous management of piers and storage
fur fuel, and use of shore power for vessels
ponsible for the implementation, maintenance bjectives. To fulfil commitments, the objectives and adjusted to the condition of the Port.
FKeelung, TIPC Kao Charan Kai Date 09 / 27 / 2021
No T Chung Cheng Road, Kerllong 20202, Tawan R O C

Message from Port of Keelung

As growing influence of climate change, eco-friendly and sustainable concept have been valued by international port authorities. The Taiwan International Ports Corporation, Ltd. (TIPC) is committed to advancing port infrastructure, improving facility and service, optimizing land use and preventing pollution. In recent years, we have not only pursuing the goal of becoming a Green Port, but been networking with global ports and active in international certification schemes of port environment management. The environmental performance of ports in Taiwan is thus recognized by the world. With our global presence, we are well positioned to achieve our goal as building Ecoport and Green Port.

Port of Keelung functions as a container terminal for ships that operate in near-sea shipping lines, hosts passenger and cargo vessels that travel between Taiwan and China, and foreign cruise liners. The port boasts its position as the Asia-Pacific hub of logistics distribution. The administration of the port continues to maintain stable growth in terms of profitability, and also strives to becoming a Green Port, control pollution within the port, and strengthen its relationship with the local community in a manner that contributes to the sustainability of the port.

Port of Keelung endeavors to reduce the environmental impact of operations within the port, cement its relationship with the residents of Keelung City, maintain its EcoPort status, engage with partners across the world, and rejuvenate the port city of Keelung through benchmarking strategies.

Law Churan (sai)

President of Port of Keelung Taiwan International Ports Corporation, Ltd





2.1 Port Location and Port Area

Dort of Keelung is the top maritime Keelung benefits significantly from its gateway of Northern Taiwan. Located sheltered water and strategic locale and on the northeastern tip of Taiwan the presence of crtical industries (e.g. (25°09'42.5''N 121°44'57.5''E), The total area CSBC Keelung Shipyard, TPC Hsieh-ho of the port area is 570 hectares, the single- Power Station). The proximity to the city opening port covers 190 hectares of land of Keelung and recreational facilities is territory and 380 hectares of waterway. also noted as an advantage, as a readily The water depth varies between -15 and available labor force is essential to the -20 meters with the tide contributing operation of the port. to a maximum 0.73 m of difference. A natural. landform harbor with a shoreline characterized by pebble beaches, rocky shores and artificial seawalls, Port of



2.2 Legal Status and Port Operators

o promote modernized commercial port Port, Suao Port and Taipei Port is now the management system reforms, in March responsibility of Keelung Branch of TIPC. 2012, the national maritime system was divided Maritime administration, operation items, and into two parts, government and corporation. public authority within the harbor are handled In other words, previously publicly managed by the North Taiwan Maritime Affairs Center organization was transformed into state of the Maritime and Port Bureau (MPB). Since enterprise organizations, which combined established in March 2012, TIPC has dedicated Keelung Port Bureau, Taichung Harbor Bureau, itself to fostering core businesses, promoting free trade, and developing into a metropolitan port. Kaohsiung Harbor Bureau, and Hualien Harbor Moreover, to boost its operational performance Bureau into a company, named Taiwan and efforts toward corporate social responsibility, International Ports Corporation. This company Port of Keelung has gradually implemented an solved previous problems of commercial environmental-friendly program, authorized by port, including limited by legal and system Ministry of Transportation and Communications. restrictions, unable to rapidly respond to called "Greening the Ports Action Plan," which market changes and decreased competitive includes obtaining the EcoPort certification, strength in global. After restructuring, promoting environmental well-being, and striving stevedore operation business of Keelung for environmental sustainability.



MASTER PLAN OF PORT OF KEELUNG

2.3 Commercial Activities

here are 56 docks in Keelung Port shipping lines is the main service of outer east shore and 36 on the west shore. Dock lines, shipping between Taiwan and People's types include 15 container docks, 21 bulk Republic of China, logistics/marketing cargo docks, and 6 passenger docks. In center in Asia-Pacific and container storage. recent years, development of Keelung Port Bulk goods include aggregates, oil, cement, focuses on containers and tourism. Near-sea metal and cars.

commercial harbor area with 20 on the harbor which also includes near-sea container

Main Commercial Activities and Cargoes in Keelung Port

Commercial activities	
Aggregates (sand and gravel)	Building and Repair
Cruise industry/ Ferry services	General Manufacturing
Cargo stevedoring	
Dry bulk cargo	Perishable Goods
Trade Cars/ Vehicles	General Cargo
Petroleum/ Oil Products	Ro-Ro

2.4 Main Cargoes

he main incoming cargo of Keelung Port and its products, followed by chemical or in 2019 and 2020 is mineral products, related industrial products, textiles and other followed by chemical or related industrial products. Its products. products, base metals and their products; the main outgoing cargo is plastic rubber

2019–2020 Main Import/Export Cargoes of Port of Keelung

	Ma	ain Import Carg	loes	Main Export Cargoes			
Туре	Mineral Products	Base Metals and Articles of Base Metal	Products of the Chemical or Allied Industries	Plastic and Rubber Products	Chemical and Industrial Products	Machinery, Electrical appliances and their products	
2019	1,896,478	1,262,574	975,297	836,832	632,918	350,557	
2020	1,488,366	1,391,269	952,016	858,501	622,751	358,631	

2.5 Port Business

Keelung Port business statistics from 2019 to 2020

Service Category 2019 2020 2019 and 2020 Incoming and Outgoing Ships Vessels 6,279 5,360 -919 -14.64 Outgoing Ships Gross ton 92,491,540 78,284,256 -14,207,284 -15.36 Manual Outgoing Ships International Cargo((Revenue ton) 52,387,416 55,177,605 2,790,189 5.33 Volume of Cargo Handled Dry bulk and groceries (Revenue ton) 4,767,771 4,696,291 -71,480 -1.50 Volume of Cargo Handled (Inter- national) Total (Revenue ton) 60,050,195 63,413,913 3,363,718 5.60 Volume of Cargo Handled (Inter- national) Imports (ton) 790,000 810,000 20,000 2.53 Volume of Im- ports & Exports International line (number) 10,932,701 10,466,056 -466,645 -4.27 Volume of Im- ports & Exports Domestic line (number) 14,393,151 16,190,960 799,809 5.20	Service Category				Difference between		
Incoming and Outgoing Ships Vessels $6,279$ $5,360$ -919 -14.64 Outgoing Ships Gross ton $92,491,540$ $78,284,256$ $-14,207,284$ -15.36 Model International Cargo((Revenue ton) $52,387,416$ $55,177,605$ $2,790,189$ 5.33 Volume of Cargo Handled Dry bulk and groceries (Revenue ton) $4,767,771$ $4,696,291$ $-71,480$ -1.50 Volume of Cargo (Noure of Cargo (Revenue ton) $60,050,195$ $63,413,913$ $3,363,718$ 5.60 Volume of Cargo Handled (Inter- national) Imports (ton) $790,000$ $810,000$ $20,000$ 2.53 Volume of Im- ports & Exports International line (number) $10,932,701$ $10,466,056$ $-466,645$ -4.27 Volume of Im- ports & Exports Domestic line (number) $4,458,450$ $5,724,904$ $1,266,454$ 28.41			2019	2020	2019 and 2020		
Incoming and Outgoing Ships Vessels 6,279 5,360 -919 -14.64 Outgoing Ships Gross ton 92,491,540 78,284,256 -14,207,284 -15.36 International Cargo((Revenue ton) 52,387,416 55,177,605 2,790,189 5.33 Volume of Carge Handled Dry bulk and groceries (Revenue ton) 4,767,771 4,696,291 -71,480 -1.50 Pipeline cargo (Revenue ton) 2,895,008 3,540,017 645,009 22.28 Volume of Carge Handled (International) Imports (ton) 790,000 810,000 20,000 2.53 Volume of Carge Handled (International) Imports (ton) 790,000 810,000 20,000 2.53 Volume of Imports (ton) 1,450,000 1,528,000 78,000 5.38 -4.27 Volume of Imports & Exports Domestic line (number) 4,458,450 5,724,904 1,266,454 28.41 Total(number) 15,391,151 16,190,960 799,809 5.20					Amount	%	
Outgoing Ships Gross ton 92,491,540 78,284,256 -14,207,284 -15.36 Nolume of Cargo Handled International Cargo((Revenue ton) 52,387,416 55,177,605 2,790,189 5.33 Volume of Cargo Handled Dry bulk and groceries (Revenue ton) 4,767,771 4,696,291 -71,480 -1.50 Pipeline cargo (Revenue ton) 2,895,008 3,540,017 645,009 22.28 Volume of Cargo Handled (Inter- national) Imports (ton) 790,000 810,000 20,000 2.53 Volume of Im- ports & Exports International line (number) 10,932,701 10,466,056 -466,645 -4.27 Volume of Im- ports & Exports International line (number) 4,458,450 5,724,904 1,266,454 28.41 Volume of Im- ports & Exports Number of passengers on 15,391,151 16,190,960 799,809 5.20	Incoming and	Vessels	6,279	5,360	-919	-14.64	
Volume of Cargo Handled International Cargo((Revenue ton) 52,387,416 55,177,605 2,790,189 5.33 Volume of Cargo Handled Dry bulk and groceries (Revenue ton) 4,767,771 4,696,291 -71,480 -1.50 Pipeline cargo (Revenue ton) 2,895,008 3,540,017 645,009 22.28 Total (Revenue ton) 60,050,195 63,413,913 3,363,718 5.60 Volume of Cargo Handled (International) Imports (ton) 790,000 810,000 20,000 2.53 Yolume of Cargo Handled (International line (number) 1,450,000 718,000 58,000 8.79 Total (ton) 10,932,701 10,466,056 -466,645 -4.27 Volume of Imports & Exports Domestic line (number) 4,458,450 5,724,904 1,266,454 28.41 Total(number) 15,391,151 16,190,960 799,809 5.20	Outgoing Ships	Gross ton	92,491,540	78,284,256	-14,207,284	-15.36	
Volume of Cargo Handled Cargo((Revenue ton) 32,387,410 35,177,803 2,790,189 5.33 Volume of Cargo Handled Dry bulk and groceries (Revenue ton) 4,767,771 4,696,291 -71,480 -1.50 Pipeline cargo (Revenue ton) 2,895,008 3,540,017 645,009 22.28 Volume of Cargo Handled (Inter- national) Imports (ton) 60,050,195 63,413,913 3,363,718 5.60 Volume of Cargo Handled (Inter- national) Imports (ton) 790,000 810,000 20,000 2.53 Volume of Im- ports & Exports International line (number) 10,932,701 10,466,056 -466,645 -4.27 Volume of Im- ports & Exports Domestic line (number) 4,458,450 5,724,904 1,266,454 28.41 Total(number) 15,391,151 16,190,960 799,809 5.20		International	50 207 116	55 177 605	0 700 100	F 00	
Volume of Cargo Handled Dry bulk and groceries (Revenue ton) 4,767,771 4,696,291 -71,480 -1.50 Pipeline cargo (Revenue ton) 2,895,008 3,540,017 645,009 22.28 Total (Revenue ton) 60,050,195 63,413,913 3,363,718 5.60 Volume of Cargo Handled (Inter- national) Imports (ton) 790,000 810,000 20,000 2.53 Volume of Im- ports & Exports International line (number) 10,932,701 10,466,056 -466,645 -4.27 Volume of Im- ports & Exports Domestic line (number) 4,458,450 5,724,904 1,266,454 28.41 Total(number) 15,391,151 16,190,960 799,809 5.20		Cargo((Revenue ton)	52,367,410	55,177,005	2,790,109	5.33	
Pipeline cargo (Revenue ton) 2,895,008 3,540,017 645,009 22.28 Total (Revenue ton) 60,050,195 63,413,913 3,363,718 5.60 Volume of Cargo Handled (Inter- national) Imports (ton) 790,000 810,000 20,000 2.53 Total (ton) 660,000 718,000 58,000 8.79 Total(ton) 1,450,000 1,528,000 78,000 5.38 Volume of Im- ports & Exports International line (number) 10,932,701 10,466,056 -466,6455 -4.27 Volume of Im- ports & Exports Domestic line (number) 4,458,450 5,724,904 1,266,454 28.41 Total(number) 15,391,151 16,190,960 799,809 5.20	Volume of Cargo Handled	Dry bulk and groceries (Revenue ton)	4,767,771	4,696,291	-71,480	-1.50	
Total (Revenue ton) 60,050,195 63,413,913 3,363,718 5.60 Volume of Cargo Handled (Inter- national) Imports (ton) 790,000 810,000 20,000 2.53 Total (con) 660,000 718,000 58,000 8.79 Total(ton) 1,450,000 1,528,000 78,000 5.38 Volume of Im- ports & Exports International line (number) 10,932,701 10,466,056 -466,645 -4.27 Volume of Im- ports & Exports Domestic line (number) 4,458,450 5,724,904 1,266,454 28.41 Total(number) 15,391,151 16,190,960 799,809 5.20		Pipeline cargo (Revenue ton)	2,895,008	3,540,017	645,009	22.28	
Volume of Cargo Handled (Inter- national) Imports (ton) 790,000 810,000 20,000 2.53 Total (ton) 660,000 718,000 58,000 8.79 Total (ton) 1,450,000 1,528,000 78,000 5.38 Volume of Imports & Exports International line (number) 10,932,701 10,466,056 -466,645 -4.27 Volume of Imports & Exports Domestic line (number) 4,458,450 5,724,904 1,266,454 28.41 Total(number) 15,391,151 16,190,960 799,809 5.20		Total (Revenue ton)	60,050,195	63,413,913	3,363,718	5.60	
Handled (International) Exports (ton) 660,000 718,000 58,000 8.79 Total(ton) 1,450,000 1,528,000 78,000 5.38 Volume of Imports & Exports International line (number) 10,932,701 10,466,056 -466,645 -4.27 Volume of Imports & Exports Domestic line (number) 4,458,450 5,724,904 1,266,454 28.41 Total(number) 15,391,151 16,190,960 799,809 5.20	Volume of Cargo Handled (Inter- national)	Imports (ton)	790,000	810,000	20,000	2.53	
national) Total(ton) 1,450,000 1,528,000 78,000 5.38 Volume of Imports & Exports International line (number) 10,932,701 10,466,056 -466,645 -4.27 Domestic line (number) 4,458,450 5,724,904 1,266,454 28.41 Total(number) 15,391,151 16,190,960 799,809 5.20		Exports (ton)	660,000	718,000	58,000	8.79	
Volume of Imports & Exports International line (number) 10,932,701 10,466,056 -466,645 -4.27 Volume of Imports & Exports Domestic line (number) 4,458,450 5,724,904 1,266,454 28.41 Total(number) 15,391,151 16,190,960 799,809 5.20		Total(ton)	1,450,000	1,528,000	78,000	5.38	
Volume of Im- ports & Exports Domestic line (number) 4,458,450 5,724,904 1,266,454 28.41 Total(number) 15,391,151 16,190,960 799,809 5.20 Number of passengers on		International line (number)	10,932,701	10,466,056	-466,645	-4.27	
Total(number) 15,391,151 16,190,960 799,809 5.20 Number of passengers on	Volume of Im- ports & Exports	Domestic line (number)	4,458,450	5,724,904	1,266,454	28.41	
Number of passengers on		Total(number)	15,391,151	16,190,960	799,809	5.20	
		Number of passengers on					
domestic routes 110,267 86,114 -24,153 -21.90		domestic routes	110,267	86,114	-24,153	-21.90	
(Person times)		(Person times)					
Incoming and Number of passengers on	Incoming and	Number of passengers on					
Outgoing Pas- international routes 981,093 173,040 -808,053 -82.36	Outgoing Pas- senger	international routes	981,093	173,040	-808,053	-82.36	
senger (Person times)		(Person times)					
Total number of		Total number of					
passengers (passenger 1,091,360 259,806 –831,554 –76.19		passengers (passenger	1,091,360	259,806	-831,554	-76.19	
times)		times)					

Source: Annual Statistical Report, TIPC, 2019–2020



3.1 Organizational Structure

According to Commercial Port Law issues that involve public authority. Aregulations, the Port of Keelung, TIPC Environmental Protection Administration and the North Taiwan Maritime Affairs and the Bureau of Environmental Protection Center is responsible for environmental shall manage stevedoring and neighboring management in the Keelung commercial port municipal areas, and monitor and supervise area. Port of Keelung, TIPC is responsible for the environment. The Port of Keelung, TIPC environmental issues in management and has 13 internal departments, functions of the operations while the North Taiwan Maritime divisions of the Port of Keelung as follow:. Affairs Center shall handle environmental

Department	Description		
	Property, cashier, public relationship affairs and		
Secretariat Department	document management of the branch		
Construction Management / Engineering	Port planning, design, construction, supervision and		
Department	contracting out		
Harbor Management Department	Port safety management and port affairs management		
Stevedoring and Warehousing Business	Tourist services and private store operation		
Department			
Port Rusiness Department	Attraction of local investments, implementation of port		
	functions, and creation of benefit		
Accounting Department	Budget review and management of income and		
	expenditures		
Information Tachnology Department	Development and maintenance of IT systems and		
mornation rechnology Department	equipment		
Personnel Department	Company human resource management		
Maintananaa Managamant Danartmant	Civil/electrical engineering, harbor construction and		
Maintenance Management Department	electrical maintenance/management		
Occupational Safety and Health Department	Port environmental protection, pollution prevention and		
Occupational safety and Health Department	management of occupational health and safety		
Civil Service Ethics Department	Enforcement of ethics and investigation		
Taipei Port Branch Office of Keelung Port, TIPC	Taipei port operation and management		
Suao Port Branch Office of Keelung Port, TIPC	Suao port operation and management		



Organization Chart of the Port of Keelung, TIPC

3.2 Environmental regulations

he Keelung Port follows relevant addition to the international environmental international specifications, such as specifications and conventions, the Keelung International Convention for the Prevention Port collaborates with local authorities in of Pollution from Ships (MARPOL73/78), compliance with relevant environmental laws London Dumping Convention, International and regulations in Taiwan. Convention for the Control and Management of Ships' Ballast Water and Sediments, International Convention on the Control of Harmful Anti-fouling Systems on Ships etc. In

Conventions	Objective	Corresponding to the domestic legislation
International Conven- tion for the Prevention of Pollution From Ships(MAR- POL73/78)	Prevent pollution from ships	The Law Of Ships(article 101) The Commercial Port Law(article 75) No. 10150137211, 10150138211, 10150138451, 10250048611, and 10798000011 Administrative Law of the Ministry of Transpor- tation and Communications
London Dumping Conven- tion	Regulate marine dumping	Marine Pollution Control Act(article 20, 25) Regulations Governing Permission and Management of Ma- rine Disposal
International Convention on the Control of Harmful Anti-fouling Systems on Ships	Terminate the use of toxic hull paint	Prohibition of the use of tributyltin oxide in manufacturing marine antifouling paint, specified in the "List of Prohibited Toxic Chemical Substances" of the Toxic Chemical Substances Control Act
International Convention for the Control and Man- agement of Ships' Ballast Water and Sediments	Prevent the invasion of alien species along with ballast water, and protect marine ecology and biodiversity	Regulations on Equipment of Ships (article 174, 215, 216) International Convention for the Control and Management of Ships' Ballast Water and Sediments, 2004" issued by the Ministry of Transportation and Communications "Prohibition of Ballast Water Exchange in the Territorial Waters of R.O.C. and Related Pollution Control Measures" announced by the Environmental Protection Administration

Department	Laws Title		Central Competent Authority	Local Law Enforcement Agencies	
	The Commercial Port Law	2021/04/28			
Sectors in the Ministry of	The Law of Ships	2018/11/28	- Ministry of	North Maritime	
transportation	Shipping Act	2014/01/22	Transportation and	Affairs Center, Maritime and Port	
and communications	Act for the Establishment and Management of Free trade zones	2019/01/16	Communications	Bureau, MOTC	
Sectors related to agricultural	Wildlife Conservation Act	2013/01/23	Council of Agriculture	Department of Economic Affairs (Keelung City)	
Sectors in the	Fire Convince Act	0010/11/17	Ministry of the Interior	Keelung City Fire Department	
Interior	Fire Services Act	2019/11/15	Ministry of the interior	Keelung Harbor Fire Brigade	
	Marine Pollution Control Act	2014/06/04	Ocean Affairs Council	Ocean Conservation Administration	
	Basic Environment Act	2002/12/11			
	Air Pollution Control Act	2018/08/01			
	Water Pollution Control Act	2018/06/13			
	Waste Disposal Act	2017/06/14			
	Environmental Impact Assessment Act	2003/01/08		Environmental Protection Bureau (Keelung City)	
	Environmental Education Act	2017/11/29			
	Noise Control Act	2021/01/20			
Sectors related	Indoor Air Quality	2012/11/23			
to environmental protection	Toxic and Concerned Chemical Substances Control Act	2019/01/16	Environmental Protection Administration		
	Soil and Groundwater Pollution Remediation Act	2010/02/03			
	Resource Recycling Act	2009/01/21			
	Greenhouse Gas Reduction and Management Act	2015/07/01			
	Public Nuisance Dispute Mediation Act	2009/06/17		Public Nuisance Disputes Mediation Committee (Keelung City)	
Intersectoral Protection	Disaster Prevention and Protection Act	2019/05/22	Ministry of the Interior	Keelung City Government	

Organizations involved in coping with the environmental issues in the port area of the Port of Anping

03 Environmental Management

Port of Keelung

3.3 Analysis of major environmental issues

Drocedure for selecting the top 10 for docks in the future and opinion from environmental significant issues for the relevant stakeholders. After organized and Port of Keelung: Top-level managers from discussed with all departments of the branch, each department of the Port of Keelung, TIPC top 10 environmental significant issues for select the top 10 environmental significant the Port of Keelung are decided. issues to the Port of Keelung according to environmental situation in 2019-2020, plans

Stakeholders

The Keelung Branch of TIPC believes that with stakeholder, including surveys and help identify key environmental issues and create value. Therefore, the Keelung Branch of and environmental management. TIPC uses a variety of methods to communicate

good communications with stakeholder interviews. Their needs and expectations are gathered and incorporated into operation



Keelung Port

Environmental Issues



Indicator

Indicator

-Exhaust emissions from entering and

Indicator

emission fuels or biodiesels and the volume of low-emission fuels used by

-Ratio of service vessels using shore

-Ships deceleration target completion

Responses to Stakeholders

Suggestions and issues provided from with stakeholders to conduct continuously stakeholders will be considered in future environmental improvement in Keelung Port environmental improvement plan. Besides, the Keelung Branch of TIPC will keep communicate

Stakeholders	lssues	Responses from Keelung Port
Tenants	Improvement of dust from bulk cargo	The new street sweeper performs port and street cleaning operations, can filter PM ₁₀ in the exhaust air stream, and avoid secondary air pollution. Strengthen the inspection of the bulk cargo operation area, and supervise the industry to take dust prevention measures.
Government the Local	Waste in water area of the port	Waste in water removed by cleaning vessels everyday. The average amount of waste removed weekly in 2019-2020: 2.24 tons. Purchase a cleaning vessel in 2020, which can remove oil in water and increase aeration . Purchase another cleaning vessels in 2021.
Staff in harbor, the local	Vessels exhaust emissions	Installation shore power system and adoption premium diesel Promotion of vessel speed reduction and the achieved speed reduction rate amount to 45.7% in 2019 and 47.8% in 2021.
Government staff in harbor, the local	Cruise exhaust emissions	Star Cruises used to be fined for cruise exhaust emission; yet, after adopting premium diesel, exhaust treatment and monitoring equipment, Star Cruises has not been fined since 2019. Owing to great improvement of Star Cruises, the branch of Keelung, TIPC held a visit to Star Cruises with related organizations and companies of Port of Keelung in 2019.

Cooperation to Improve Harbor Environment

To improve the water in Keelung Port and create a better environment, the Keelung Branch of TIPC continuously cooperates with Bureau of Environmental Protection, Keelung City.

	River pollution
Keelung City Government	-2018 Started Keelung City
Environmental Protection	-2019, A water quality impro
Bureau	Nanrong River, and 2 proje
	International cru
Keelung City Government	-Launch of the cruise tour b
	-Take the cruise industry as
	City Port, and cooperate w
	exhibitions, tourism and to
l	mprovement of water o
Keelung Port Branch	-In 2019, the total weight o
	149.12 tons,The average we
	is 2.87 tons of floating garb
	-In 2020, the total weight c
	Port is 66.34 tons,On avera
	transported from the sea s
	Development of
Keelung Port Branch	-Building Warehouse at we
	-New construction project
	-Cooperation project for h
	- Refitting West #2 and 3 hi
	-Transportation at East Doc
	-Moving of Navy ports and

improvement

Vater Environment Improvement Plan

wement project was carried out in Xuchuan River and

ts were carried out in Xiding River and Tianliao River.

vise home port

the starting point for the transformation of Keelung

ith the surr ounding industries of conferences,

urism in the future

uality in the port area

ekly removal and transportation of sea surface garbage

e, 1.28 tons of floating garbage are removed and

Keelung port

t dock #7 and %16 (2017~2020)

n Weat #27 warehouse

ome port international developing and tourism

storical warehouse as tourist center (2016~2021)

< #3 and #4 (2018~2021)

parracks at East dock #4 and #5 (2017~2022)



ntal Report 2021

04 State of the Environment

Stote of the Environment

Air Quality

 \geq

The major sources of air pollution at the alternative fuels to reduce exhaust emissions. Keelung Port comprise vessel emissions, The monitoring items include particulate vehicle exhausts, dust emissions, and matters (PM_{2.5} > PM₁₀), sulfur dioxides (SO₂), smokestack emissions from the nearby Hsieh- ozone (O₃), nitrogen oxide (NO), nitrogen ho Power Plant. To improve the air quality in dioxide (NO₂), and wind speed etc. The air the port and harbor areas, the Port of Keelung, quality measurements are all meeting the Air TIPC, is assisting the EPA in restricting the Quality Standards in 2018-2020. use of aging trucks and promoting the use of



Air Quality Monitoring Stations and Sites



Real-time monitoring equipment for air quality





Port of Keelung

Greenhouse Gas Emissions

eelung Port uses the Taiwan Air Pollution Emission Line Source Manual to calculate port GHG **N**emissions from vehicles, and resources consumption.

Carbon Emissions of Port Vehicles

he Taiwan air pollution emission [TEDS 8.1] line source manual calculation formula was adopted to estimate carbon emissions by inbound and outbound container trucks.

Container truck carbon emissions (kgCO₂e) =

Total number of vehicles per year × Average fuel consumption(L) in the port area× Emissions factor (kqCO₂e/L)

Note:

Total number of vehicles per year = {Total cargo throughput (TEU) - Container transhipment throughput (TEU)} ÷ 2

Automotive Research & Testing Center data were reviewed to determine

the average fuel consumption rate in the port area. The monthly fuel consumption rate was 2.47 km/L. The research findings of Harbor and Marine Technology Center, MOTC, were also reviewed. The average travel distance to Keelung port is 1.03 km, and the round-trip distance is 2.06 km. Thus, fuel consumption of Keelung Port was estimated to be 1 L.

Year	Inward / Outward Container Throughput (TEU)	Heavy Goods Vehicle Carrying Limit(TEU)	Unit	Total Number of Passes per Year	Fuel Consumption (L)	Emission Factor (kgCO ₂ e/L)	Carbon Emissions (tonne)
2017	1,420,000	2	No. of vehicles	710,000	1	2.60	1,846.0
2018	1,470,000			735,000			1,911.0

Carbon Emissions from Resource Consumption

The total carbon emissions of Keelung Port from resource consumption is decreasing. In spite of increasing power usage, significant decline in fuel consumption causes a reduction of GHG emissions.

		2	019	2020	
Resource	Emission Factor kgCO ₂ e	Amount of Resource Consumed	Carbon Emission (tonne)	Amount of Resource Consumed	Carbon Emission (tonne)
Water	0.154	189,651	29,2	214,353	33.0
Electricity	0.533	12,003,354	6,397	12,774,944	6,809
Fuel	2.60	1,532,409	3,984.2	118,229	307.3
Paper	2.8	4,262	11.9	3,944	11.0
Total			10,422.3		7,160.3

Air Quality Improvement Strategies

rvices vessels of Keelung Port have totally were installed. In addition, the Port of Keelung Sadopted premium diesel, which contains a encourages vessel speed reduction (VSR). sulfur content lower than 10 ppm, as the fuel which is to reduce average speed of vessels for half of its harbor vessels. Moreover, the within 20 nautical miles to the port to under port has promoted the electrification of port 12 knots per hour to abate air pollution. The service facilities, including the installation achieved speed reduction rate was 45.7% in of shore power systems at official-purpose 2019 and 47.8% in 2020 docks to supply electricity to ported vessels. A total of 22 shore power systems to reduce exhaust gas emissions from ported vessels

Operating enterprise	Cleaning boat/ Sightseeing boat	Service vessel	Custom	Coast guard	Navy	Cement ship/ Small business wheel
Dock	#W1, #E2B	#W5, #W6, #W12B #W28 #E15	#W1	#E4, #E16	#W1B, #E5, #W12	#W12, #E1

Shore power services at Keelung Port





Reduce Dust Pollution

32

and maintaining an adequate working environment and quality of life standards at has implemented control measures for dust the harbor and in urban areas. The Department emissions. The control measures have two of Occupational Safety and Health inspected aspects, cargo handling and vehicle control. docks 660 and 708 times in 2019 and 2020. In addition, the Keelung Port also requests respectively, and found that carriers, stevedoring companies to abide by the related shippers, freight forwarders, loading and regulations. Besides, the Port of Keelung also unloading contractors, and other handlers involved handled cargo in accordance with PM₁₀ and reduce air pollution.

reduce dust emission, air pollution existing environmental regulations and the Commercial Port Law. The Port of Keelung purchased a street sweeper which can filer

Aspect	Control Measures					
	• Implemented diesel vehicle self-management program promoted by the Keelung					
)/abiala Cantual	City Government					
venicie Control	Inspect incoming and outgoing diesel vehicles					
	Install water sprinklers at sand and gravel stacking sties					
	• Water sprayers : East 40 units , West 57 Units					
Equipment	Carwash facilities : 3 units , 1 unit of street sweeper					
	Purchase 2 cleaning vessles in 2019–2020					



Noise

he Port of Keelung neighbors the Keelung of Keelung, TIPC, has maintained access City area. Because of noise from cargo traffic systems on the eastern and western handling, transportation, and traffic at the harbor fronts and separate port traffic from harbortravels to surrounding residential areas, the commuting routes of nearby residents affecting their livability. To ensure the quality and avoid disturbing community life. In 2019 of life of residents in the neighborhood of and 2020, volume monitoring results for the Port of Keelung, all lessees and ship operators day, evening, and night have demonstrated in Port of Keelung shall restrict the noise of that readings exceeded at some of the test their operations to the statutory limits. To stations. This is probably due to neighboring reduce harbor noise from vehicle, the Port traffic and the docking of ships at the port.







Real-time measurement of noise environment monitoring



Noise Monitoring Environment on the East Coast of Keelung Port



Noise Monitoring Stations and Sites

Water Quality Improvement Strategies

Reduce river pollution

urrently, Keelung Port basin collects the cleaning vessels in 2019 and 2020. Apart from effluent of four major drainage channels, waste in water, according to results of depth comprising the Xiangfeng Street channel, of docks in Port of Keelung, the branch of Niouchougang River, Hsuchuan River, and Keelung, TIPC will select 4–5 docks to dredge. Tienliao River. These channels transport Moreover, Bureau of Environmental Protection, upstream sewage, which deteriorates water Keelung City also started "Improvement quality in the harbor basin. To improve water Project for Water Environment in Keelung quality in harbor, the branch of Keelung, TIPC City" in 2018, which will improve water quality dispatches cleaning vessels to remove trash of Hsuchuan River, Xiding River, Nanrong River from the waters of the port. The average and Tienliao River. amount of waste removed from water was 2.87 tons and 1.28 tons weekly in 2019 and 2020, respectively. The branch also purchased two



Port of Keelung

Reduce Vessel Sewage Discharge

prevent unauthorized oily bilge Keelung Port. In 2019, 731.05 tons of wastewater Port of Keelung, TIPC, conducts to ensure from 95 ships, and in 2020, 240.34 tons was that inbound ships treat their oily bilge water removed from 25 ships, and is expected to be in accordance with regulations. Oily bilge continually maintained through periodically water is primarily discharged by ships and inspecting vessel docking environments vessels. According to relevant regulations, in coordination with relevant authorities, vessel wastewater (sewage), waste oil, solid thereby eliminating unauthorized discharge waste, or other contaminants must be stored and harbor pollution. onboard or discharged to onshore collection facilities unless otherwise permitted for ocean discharge. The oily bilge and sewage water collection process was fully implemented in

discharge from entering the harbor, the (including oily wastewater) was removed



Reduce harbor waste

he Port of Keelung, TIPC, is promoting waste reduction and recycling plans to reduce harbor and vessels waste. Recycling and waste reduction plans are implemented in accordance with the Four-in-One Recycling Program that has been promoted by the EPA since 1997. Additionally, the EPA initiated the Mandatory Garbage Sorting requirement in 2005, requiring waste to be separated into recyclable, kitchen refuse, and general garbage, in which the major recycled items include waste paper.

Reducing land area waste at **Keelung Port**

emporary waste bins are placed at fixed locations to store waste within the Keelung Port land area, and they are periodically emptied by commissioned operators. Additionally, dock leasing businesses and cargo handling companies must independently commission gualified wastecleaning professionals to remove industrial waste (including bilge and sewage water). In 2019, general waste amounting to 841.58 tons and the recycling amounting to 133.28 tons were removed from the Keelung Port land area. In 2020, the general waste removed amounted to 1,298.73 tons and the recycling amounted to 105.26 tons.

Reducing vessels waste

▲ aste produced from vessels is partially delivered to waste treatment site by the contractors, hired by The Port of Keelung, TIPC, partially removal by shipping companies themselves. The removal rate of vessels waste was 100% in 2019 and 2020. Waste removed from vessels per capita every month was 0.40 kg in 2019 and 0.36 kg in 2020.







Keelung Port Resource Usage

eelung Port Branch pays great attention to deal with it, reducing resource waste to the use of water and electricity in the port lowest. In 2019 and 2020, the consumption area, and often advocates that all colleagues of electricity and paper used for water cherish resources, establish consensus on consumption decreased slightly due to the conservation, and jointly supervise the covid-19 epidemic, while the consumption of water and electricity use in the port area. If oil increased slightly. abnormalities are found, they will immediately report to the branch maintenance unit to

Category	Strategies
Water	Conduct leak inspections to control monthly water usage
Electricity	 Turn off unnecessary lights in hall ways Gradually replace traditional lightings to energy saving once Do not use AC under 28°C, and keep office above 26°C Turn off office lightings during lunch break
Fuel	 Promote ride sharing Limited idle speed duration to less than 3 min Regularly recorded the fuel consumption of official vehicles
paper	 Encouraging online administrative service and online document signing Print documents on both sides and reuse used paper









Reduce ship exhaust emissions

he hazardous cargo storage, and response plans for cargo leakage and improve transportationservicecompanies in the port the response capacity for responding to such may cause potential environmental hazards events. The Branch stipulated that emergency because cargo leakage accidents can cause response drills shall be organized once per harm to neighboring ecology and residents. year and a joint safety promotion twice per Therefore, improving cargo management year. and port security has become a crucial task ccording to statistics, 12 jointly supervised for Keelung Port. Companies operating in the Aharbor safety drills were conducted in 2019. 12 harbor safety drill were conducted in port shall devise corresponding emergency response plans and organize joint disaster 2020. The Branch also conducted emergency drills to increase their capability of addressing response drills for dangerous cargo every emergency events. The Keelung Branch of TIPC year in 2019–2020 and will keep conduct once inspects stevedoring in the port from time to emergency response drills per year and twice time and manages dangerous cargo in the port. joint safety promotions per year. In addition, the Branch contacts each port unit on a regular basis to develop emergency







4.3 Keelung Port Environmental Performance Index

Ten Significant environmental issues of the Keelung Port						Description		
		Index item Calculation method		Index target		2019		
1	Air quality	Qualification rate of air quality indices: suspended particulate matter (PM_{10} and $PM_{2.5}$), SO_2 , NO_2 and O_3 ,	Rate of air quality measurements meeting the Air Quality Standards (measured at harbor test stations)	 Minimum standard for daily average PM₁₀: 100.00%; Minimum standard for daily average PM_{2.5}: 85.00%; Minimum standard for hourly average SO₂: 99.95%; Minimum standard for hourly average NO₂: 100.00%; Minimum standard for hourly average O₃: 97.00%; 		 PM₁₀ daily average pass rate: 100.00% PM_{2.5} daily average pass rate: 100.00% SO₂ hourly average pass rate: 100.00% NO₂ hourly average pass rate: 100.00% O₃ hourly average pass rate: 100.00 	 PM₁ PM₂ SO₂ NO₂ O₃ f 	
		Replacing old devices with energy-saving devices	Proportion of use of electric gantries or overhead cranes	A usage rate of 100%		 4 electric-powered overhead cranes have already put into service, achieving 100% replacement 	• 4 el serv	
2	Dust	Frequency of street washer dispatches and water sprayers facilities inspection	Frequency of street washer dispatches and water sprayers facilities inspection	 Street washers should be dispatched for a minimum of 62 times Water sprayers facilities should be subjected to a minimum of 4 inspections per season. 		 Street washers: 248 dispatches Water sprayers facilities inspection: 4 times per season 	• Stre • Wat	
3	Noise	Daily qualification rate for harbor noise quality	Daily rate of qualified noise quality measurements at harbor test stations *the harbor plant site is a Type 4 noise control zone, meaning that noise is limited to 80 db during daytime (7 AM to 7 PM), 70 db during evenings (7 PM to 11 PM), and 65 db during nighttime (11 PM to 7 AM	Harbor noise quality: 100.00% seasonal daytime qualification rate, 95.00% evening, and 93.00% nighttime		 Daytime equivalent sound energy level (Leq): 100.00% Evening Leq: 100.00% Nighttime Leq: 100.00% 	• Day • Eve • Nigł	

of calculation

2020

¹⁰ daily average pass rate: 100.00% ^{2.5} daily average pass rate: 84.38% ² hourly average pass rate: 100.00% ² hourly average pass rate: 100.00% hourly average pass rate: 100.00

lectric-powered overhead cranes have already put into vice, achieving 100% replaceme

eet washers: 248 dispatches ater sprayers facilities inspection: 4 times per season

ytime equivalent sound energy level (Leq): 100.00% ening Leq: 98.81% yhttime Leq: 96.99%

Keelung Port Environmental Performance Index

Ten Significant environmental issues						Description of calculation		
		Index item	Calculation method	Index target		2019	2020	
4	Port waste	General waste removed and recycling rate in the Port land area	Port waste removed from the port land area Port waste recycling rate in the port land area	3% port waste recycling rate in the harbor land area based on general waste removed		 General waste removed from the harbor land area: 841.58 ton Amount of general resource recovery: 133,28 ton General waste recycling rate in the port 	 General waste removed from the harbor land area: 1,298.73 ton Amount of general resource recovery: 105.26 ton General waste recycling rate in the harbor land area: 105.00 (4000.70, 0.1%) 	
						land area: 133.28/841.58=15.84%	105.20/1298.73=8.1%	
5	Vessels waste	General waste removed rate in vessels per capita every month	Monthly average waste removed from vessels÷ Monthly average number of tourists × 100%	100% ratio of waste removed from vessels		 Waste removed from vessels per capita every month: 0.31 kg Ratio of Waste removed from vessels: 100% 	 Waste removed from vessels per capita every month: 0.51 kg Ratio of Waste removed from vessels: 100% 	
e	Port	Maintain the green area	Statistics of port green area over the years	Maintain the green area		 According to statistics, the port green area is about 1 hectare in 2019. 	• In 2020, the port green area will be about 1.3 hectares.	
(land area	(land area)	Recreation area	Keelung Port Ocean Plaza	Recreation area		 In 2019, the area of recreational area is about 0.8 hectares. 	 In 2020, the area of recreational area will be about 0.9 hectares. 	
		Exhaust emissions from entering and leaving the port	Comply with the rate of using self-management environmental label	Environmental label usage ratio		 Before August 5, 2019, 100% of trucks entering and leaving the port area are required to have self-management label. 	 After August 5, 2019, there is no mandatory requirement to use the self-management label. 	
7	Vehicle Exhaust emissions	Dust–proof nets are placed on truck body before leaving the port	The number of vehicles with dust-proof nets before leaving the port ÷ total number of vehicles with a port card × 100%	Rate of vehicles with dust– proof nets :95 %		 The total number of outbound trucks carrying fugitive cargo is 130,798 130,798 trucks covered with dust-proof nets before leaving the port (2 fines were imposed) 130,796 vehicles ÷ 130,798 vehicles×100%=99.9% 	 The total number of outbound trucks carrying fugitive cargo is 66,934 66,934 trucks covered with dust-proof nets before leaving the port (1 fines were imposed) 66,933 vehicles ÷ 66,934 vehicles×100%=99.9% 	
8	Strengthen hazardous cargo management	Number of inspection container freight station managers	Number of inspection container freight station managers to implement self management plans	Number of inspection container freight station managers to implement self management plans,10 times per year		Number of inspection container freight station managers to implement self management plans,12 times	Number of inspection container freight station managers to implement self management plans,12 times	
9 Con rela		Number of events, number of participants	Calculate the actual number of occurrences	Orgnized 2 events with More than 50 participants		Orgnized 2 events with More than 52 participants	Orgnized 2 events with More than 58 participants	
	Community relations	Environmental-related petition cases	Count the number of appeals related to the environment	The number of environmental appeals is less than 6		The number of environmental appeals is 0	The number of environmental appeals is 6	

Keelung Port Environmental Performance Index

Ten Significant environmental issues of the Keelung Port						Des	cription c
		Index item	Calculation method	Index target		2019	
		Ratio of service vessels using low–emission fuels or biodiesels and the volume of low– emission fuels used by service vessels	 Number of service vessels using low– emission fuels (marine diesel oil or super diesel) ÷ total number of service vessels × 100% Volume of low– emission fuels used by service vessels 	100% of service vessels using low–emission fuels or biodiesels		 Ratio of service vessels using low– emission fuels: 100% Service vessels owned by the Port of Keelung, TIPC: Shuttle Boat:2, deck barge:1 and cleaning vessels :2 Service vessels using low–emission fuels (super diesel): 4 Low–emission fuels used by service vessels and cleaning vessels: 13,968 L of super diesel Marine diesel oil used by service vessels:0 L 	 Ratio Servia Boat: vesse Servia Servia Low- super Marin
10	Reducing ship exhaust gas emissions	Vessel speed restriction policy	 Number of inbound vessel speed restriction guidance activities held (communication records/work logs) Number of meetings (through written) invitations for addressing vessel speed restrictions Number of berth meetings addressing vessel speed restriction policies 	At least maintain 100 meeting or through written propaganda letter per year		 Automatic reminders for inbound speed restriction are issued hourly, for a total of 8,760 messages. Number of berth meetings (e.g. daily berth meeting) addressing vessel speed restriction policies: 248 times 	 Autor issuer Numb addre
		Ratio of service vessels using shore powerNumber of service vessels using shore power ÷ total number of service vessels × 100%Ships deceleration target completion rateThe automatic identification system for ship deceleration is applied to determine the deceleration of ships within 20 sea miles from the port	All service vessels using shore power		Ratio of service vessels using shore power: 100%	Ratio o	
			The achieved speed reduction rate was 40%		The achieved speed reduction rate was 45.7%	The act	

of calculation

2020

of service vessels using low-emission fuels: 100% ce vessels owned by the Port of Keelung, TIPC: Shuttle 2, deck barge:1 (no power), tug boat: 1 and cleaning els :2

ce vessels using low-emission fuels (super diesel): 5 emission fuels used by service vessels: 12,134 L of diesel

ne diesel oil used by service vessels:0L

matic reminders for inbound speed restriction are d hourly, for a total of 8,760 messages. per of berth meetings (e.g. daily berth meeting)

essing vessel speed restriction policies: 248 times

of service vessels using shore power: 100%

hieved speed reduction rate was 47.8%





5.1 Emergency Response

n order to maintain port safety, Port of Keelung conducts daily land and marine environment inspection. When any suspicious behavior was identified, the inspection personnel will immediately notify for correction or inform competent legal authorities for legal enforcement.

In 2019 and 2020, major port accidents were construction site leakage and vessel collision (no spillage). For port pollution and disaster, Port of Keelung, Keelung City Environmental Protection Department, and the Northern Maritime Affairs Center of Maritime and Port Bureau of MOTC each accepts Public Nuisance Petitions.Regarding catastrophic events such as vessel or fire explosions, the Port triggers emergency response procedure to cope with disastrous incidence.

Accidental incidents at Keelung Port

Accident type/Year	2019	2020
Vessel collision, shipwreck, fire, oil and other chemical spillage	4	3
Ship machinery breakdown, tilt, strand	4	1
Major warehouse, storage tank explosion, fire, chemical spillage	0	1
Man overboard, occupational accident, sea drifter, others	4	9

Inspection statistics at Keelung Port

Inspection type	2019	2020
Port Environmental Inspection	1,001	773
Pollution Prevention Spot Check	0	0

To ensure port safety, the Branch Office imposed regulations on bulk stevedoring, increased the management of stevedoring, prevented overloading or leaking, and improved emergency response plans and communication mechanisms.





Keelung Port 's Drill record from 2019 to 2020

	Date	Drill Record	
	2017.1.24	Hazardous Cargo shortage and Industrial Pipelines Operation Audit	1. According System"Port managemer 2. As part of conducts ur goods and t
	2017.6.14 2017.6.16	Joint Safety Inspection with NMAC in 2017	In accordan collaborates Maritime and
	2018.6.1 2018.6.4	Joint Safety Inspection with NMAC in 2018	In accordan collaborates Maritime and

Content

to the results from "Hazardous Cargo Management of Keelung conducts unannounced inspections on the of hazardous goods.

the monthly joint safety inspections, Port of Keelung announced inspections on the storage of hazardous racks improvements of companies.

ce with pertaining rules and regulations, Port of Keelung with the North Maritime Affairs Center (NMAC) of the d Port Bureau to conduct Joint Safety Inspection.

ce with pertaining rules and regulations, Port of Keelung with the North Maritime Affairs Center (NMAC) of the Port Bureau to conduct Joint Safety Inspection.

Flow Chart for Disaster and Accident Notification in Port of Keelung



al Report 2021





6.1 The Historical Building Restoration and Re-use Construction Project of Keelung Harbor West2 and West3 warehouses Terminal

A. Attention/Motives

- To define the unique price of the history and culture of the port of Keelung.
- As the space of guiding the history and culture of city through repairing, reinterpreting.
- To achieve the propose of education and inheriting history.
- To satisfy with the general demands, and correspond with the sustainable and reusable price of culture heritage.

B. Solution

- 1. Use plenty of windows to take advantage of the natural light. (For example: ceiling suspension, outer wall use glass blocks.)
 - Reuse the steel structure to extend the service life.
 - Exchange air the inside/outside cold and heat by all heat exchanger, reducing the burden for the air-conditioner to save electricity.
 - To achieve the insulation from the roof to roof covering, reducing the burden of air-conditioning of 1st and 2nd floors.
- 2. Use widely of the green construction method.
- 3. Use the environment-friendly materials.-In order to reduce CO₂ emission in the construction procedure, choosing the steel structure.
- 4 Take on importance in the management and maintenance.

C.Execution schedule

Start : 03/27/2019 Expected completion : 02/2022

D.Investment amount

€ 20,611,053







SDGs Goal 11, "make cities and human settlements inclusive, safe, resilient and sustainable".

F.Effect/benefit

- The unique peculiarity is the principle of the city.
- Become the window for international conversation.
- The window for urban culture.
- The expectation of the civilization.

G.Expectation effect.

- The continuing and the cultural investment preventing.
- Provide the resource for the local culture&historical studies.
- Build the open and leisure spaces in the city.

H.Involving environmental issues

- Strengthen the guiding system of the port of Keelung.
- The window of international communication and cultural tourism.

I.Relevant group

- Port operating unit, Keelung Port Police Corps.
- Residents of surrounding communities



Simulation pictures for West2 and West3 warehouses Terminal

• Repairing the cultural space that provides international tourism services to promote the city's marketing.



6.2 Salute to the Sea-Coastal Cleaning and Maintenance Plan

A. Attention/Motives

Marine debris is a very important issue. Through the effects of the human disposal, terrain and the waves, debris are easily The plans that wish to keep and protect the seafront environment and ocean resources, take both ocean protecting and relevant industrial development.

B. Solution

To maintain the cleanliness of the port of Keelung, the government regulated accurately of the clean frequency 'Clean everyday, immediately' that should be executed and supervised firmly.

C.Execution schedule

Cleaning the environment will be sustainable and periodical.

In accordance with Dealing With The Sea Project-Maintenance Of Coastal Cleanliness, the implement period is from 2020 until 2023.

D.Investment amount

2019 purchased no.737 cleanning vessel € 549,250. 2020 purchased no.739 cleanning vessel €587,577.

Cooperate with the Environmental Protection Administration Executive Yuan -Coastal Cleaning and Maintenance Project.

From July to December 2020, Keelung Port allocated approximately \in 1,086,416 for coastal cleaning.

E.Effect/benefit

Coastline Cleaning of Keelung Port for approximately 14.35 kilometers.

stuck in the bay to break the environment. In 2019, the total weight of coastal garbage removed at Keelung Port was 149.12 tons, and the average weekly removal of sea surface garbage was 2.87 tons of floating garbage; the land general waste removal volume was 841.58 metric tons, the recycle volume was 133.28 metric tons, and the garbage recycling rate was 15.84%.

> In 2020, the total weight of the garbage removed from the coast of Keelung Port is 66.34 tons, and the average weekly removal of sea surface garbage is 1.28 tons of floating garbage; the general waste removal volume of land area reaches 1,298.73 tons, the recycle volume is 105.26 tons, and the garbage recycling rate is 8.1%.

F.Involving environmental issues

Garbage/port waste.

G.Participating company

TIPC Keelung Port Branch.

H.Relevant group

Port operators, Shipping Business.

I.Involving the 17 Sustainable Development Goals

(SDGs) of the United Nations: (SDGs)

SDGs Goal 14: Conserve and sustainably use the oceans, seas and marine resources SDGs Goal 15: Sustainably manage forests, combat desertification, halt and reverse land degradation, halt biodiversity loss.









Photos of environment cleaning work



Environmental Report 2021

Port of Keelung

Academic Institutions

6.3 Involvement and Collaboration

organizations, including governmental inspection, and academic seminar etc. agencies, academics, and industries. Besides sustainable development related

The Keelung Port actively collaborates exchanges, there are also joint collaboration with both domestic and international on technological research, investment,

International Associations



Association of Pacific Ports (APP)

The APP aims to gather port authorities along the Pacific coast to discuss Pacific marine transporta- tion development, seeking solutions for problems.

Ports



Port of Dover

In 2011, the Port of Keelung, TIPC signed a memorandum of cooperation with the Port of Dover, which established a long-term relationship between the two parties in the areas of port risk management system deployment, risk management equipment development, safety management system development and audits, technical training, support, and environmental management systems.



The International Association of Ports and Harbors(IAPH)

The IAPH is a NGO with tre- mendous influence on global port authorities. IAPH also provide the advisory to the main bodies of UN (eg. ECOSOC, IMO, UNCTAD, UNEP, ILO, WCO). The IAPH holds biennial conferences alternately in America, Asian Pacific, and European and African regions.



Port of Hakata

The port of Hakata has been actively improving port affairs, IT systems, and relevant environ- mental protection measures in partnership with TIPC since 2014. For example, the ports have exchanged information on electrical RTG cranes, sunshades for mobile refrigerated containers, and hybrid straddle carriers.

On August 10, 2015, Port of Keelung began sister port relations with Yatsushiro Port, becoming port partners. Together, they developed new shipping lines for container ships and cruise ships and mutually exchanged and cooperated in various areas, such as economies related to the development of the two ports

Port of Yatsushiro

Port of Yatsushira





National Taiwan Ocean University National Sun Yet-Sen University National Cheng Kung University

In order to enhance international competitiveness and cooperative undertakings between companies and transportation quality, create a sound educational and educational institutions, education and training, student academic research environment, and allow the port and internships, and port operation seminars. In addition to educational institutions to prosper together, Taiwan enhancing training quality, the educational institutions International Ports Corporation signed a memorandum of involved can also provide intelligence to port affairs companies, and thus play an active role in assisting practical cooperation with three public universities in 2012. In the port management and operations, which will achieve a winfuture, the parties to the memorandum will be involved in academic exchanges, research and development, win outcome.

Government



North Maritime Affairs Center

The Port of Keelung, TIPC and the Bureau of Environmental Protection of Keelung City collaborate in regular joint audits and drills in the port areas, and together assist the EPA in organizing relevant meetings and drafting proposals.



The EPA, Executive Yuan collaborates with the US EPA in accordance with the "Agreement between the American Institute in Taiwan and the Taipei Economic and Cultural Representative Office in the United States for Technical Cooperation in the Field of Environ- mental Protection (1993)," and this partnership has led to development of a series of strategies relating to port environmental issues.



Ocean Affairs Council

To promote multilateral negotiation between Central and Local Governments, Ocean Affairs Council was inaugurated in 2018 and , serving as the official governing body in charge of the planning("Smart Monitoring System in Harbor Establishment Project"), coordination and implementation of marine-related policies.



Wild Bird Society of Keelung

The Port of Keelung, TIPC has allowed the Wild Bird Society of Keelung to conduct an observation plan in the port's aquatic areas as part of a project to reconstruct black kite ecology at Keelung port.





Administration



Institute of Transportation, MOTC

The Institute of Transportation has conducted research projects on such subjects as "Congestion Relief," "Capacity Increase," "Expansion and Use of Current Transportation Facilities," and "Establishing a Long Term Transportation Development Plan." In the past, the Port of Keelung, TIPC worked with the Institute of Transportation on many projects such as "How factors of port areas services in Keelung harbor affect cruise passengers' satisfaction " and " The real-time acoustic wave and current profile monitoring system," etc.



Bureau of Environmental Protection, Keelung City

North Maritime Affairs Center, Maritime and Port Bureau, MOTC is in charge of Port safety, disaster rescue, pollution prevention services, responsible of decree execution, evidence collection, conducts joint spot check and pollution prevention drills.





7. Training

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their awareness of environmental protection Keelung Portwillhold environmental education and enhance work safety to achieve lifelong courses for internal and external personnel in learning, Keelung Port regularly organizes 2019 and 2020. The total number of learning environmental education and training. The hours for all personnel exceeds 5,000 hours. EnvironmentalEducationLawwaspromulgated The course includes video viewing, school in 2010 and will be implemented one year after and social environmental education, disaster it is promulgated. Public institutions and other prevention and rescue, nature conservation, relevant units should formulate environmental pollution prevention, environmental and education plans each year, and each employee resource management, and carbon inventory. needs to participate in environmental

n order to enable employees to increase education for more than four hours.



Environmental Education / National Taiwan Ocean University Rainwater Park Environmental Education Activity





Safety and health week activities



National Disaster Prevention Day Exercise









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Communication and publication

8. Communication & Publication

Promotion activities, seminars, workshops, publishing relevant information of the port publication, websites, and exhibitions have is helpful to the public, port companies, been organized to align Keelung Port with academic institutions, and subsidiary units. contractors and potential partners. Therefore,



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Folk traditional belief festival donation activities





2020 Love You Love You Charity Parent-Child Drawing Competition



Held the launch ceremony of the "Discover Dream Cruise Island Hopping Tour"



Cooperate with Earth Day to organize the Pure Mountain Hiking Activity



Joint stalls to promote ocean education concepts and port



110 Charity Sale for Caring Children, Love Garden Party in Keelung Area





Donate invoices charity event









9.1 Environmental investment and cost

e investments made by the Port of Keelung, and elevate the public's knowledge of the TIPC pertaining to the environmental issues port. The total cost expended by the Port of can be primarily divided into employees, Keelung, TIPC for the environmental issues environmental maintenance and management, was € 1,167,679 and € 1,501,003 in 2017 and monitoring, publications, 2018, respectively. environmental and emergency response and communication. The objectives are to improve employee's awareness of the environment, maintain and improve the quality of the port environment, enhance the emergency response capability,

Costs related to environmental issues at Keelung Port (Unit: €)

Items of Expenses	2019	2020
Personnel	607,354	661,665
Environmental Maintenance & Management	1,131,957	1.101
Environmental Monitoring	95,434	116,956
Pollution removal tools	5,772	13,654
Communication & Publication	580	3,940
Total	1,841,097	796,216

Costs related to Environmental Issues, Anping Port Branch Office in 2020 (Unit: €)

- Employees: Personnel expenses for those involved in environment- operations education, employee education and training, etc.
- Environmental maintenance and management: Port area greening and landscaping, removing wastes, dredging port berths, etc.
- Environmental monitoring: aspects such as air, nose, water quality, sediment, and dredging as well as environmental inspections
- Emergency response: Costs for accident management at the port area as well as for purchasing pollution removal materials
- Communication and publications: Costs for maintaining websites, holding promotional activities, printing environmental publications, etc

9.2 Environmental assets

ort of Keelung, TIPC has implemented a fixed-asset investment toward environmental series of harbor development projects issues made by Port of Keelung TIPC were for Keelung Port to develop into a hub for €10,126,561 and € 8,579,541, as following: cross-strait cargo ships and international cruises, Pan-Pacific logistics and distribution center and an environment-friendly green port. These projects can be further divided into development plan and plan for general construction and equipment purchase. In 2017 and 2018, the respective amounts of

Costs related to environmental issues at Keelung Port (Unit: €)

Year	Project name	Cost
	Keelung Harbor E3 & E4 Wharves Port Terminal construction project	10,246,735
0010	The Historical Building Restoration and Re-use Construction Project of Keelung Harbor West2 and West3 warehouses Terminal	218,122
2019	Port of Keelung W27 Warf Warehouse Construction Project	20,096
	No.737 cleanning vessel purchase	58,363
	Total	3,251,820
	Port of Keelung Navigation&Harbor Incubation Center Construction Project	106,358
	Dredging Works on Navigation Channel and Turning	
2020	Basin and Construction Works of Dyke by Disposal of	1,396
	Dredged Material in Port of Keelung	
	No.739 cleanning vessel purchase	58,350
	Total	13,901,494



Improvement Recommendations

Sustainable operation is vital to Port of Keelung. Because the port adjoins Keelung City, Port of Keelung commits itself to cooperating with the local government and building a solid relationship with the locals to reshape the city into a worldclass, ecofriendly port city and promote the development of tourism in Keelung by home port for international cruise.

Port of Keelung seeks to emulate the manner in which global ports are operated by diversifying its business based on its core port services while ensuring economic and environmental sustainability and undertaking social responsibility. By cooperating with the local government, Port of Keelung improves harbor environment and integrates the waterfront and the surrounding urban development in Keelung. Port of Keelung hopes to reshape Keelung into a more hospitable port city, enhance the port's reputation, and create a win-win situation for itself and the local government, businesses, and residents.





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If you have any inquiries regarding this report, please contact us.



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